

Summary of submissions

**HEALTH AND SAFETY AT WORK
(HAZARDOUS SUBSTANCES – PERIODIC TEST
INTERVAL FOR SEAMLESS STEEL CYLINDERS)
SAFE WORK INSTRUMENT 2025**

December 2025



Te Kāwanatanga o Aotearoa
New Zealand Government

WORKSAFE
Mahi Haumarū Aotearoa



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Purpose

This document summarises the submissions made on a proposed safe work instrument (SWI) for seamless steel cylinders and WorkSafe New Zealand's response to the feedback.

Background

The Health and Safety at Work (Hazardous Substances—Periodic Test Interval for Seamless Steel Cylinders) Safe Work Instrument 2025 (the Seamless Steel Cylinders SWI) brings testing requirements for seamless steel gas cylinders into alignment with international practice.

WorkSafe consulted on the proposal to develop the Seamless Steel Cylinders SWI between 26 August 2024 and 20 September 2024.

The [Seamless Steel Cylinders SWI](#) commenced on 30 June 2025 and is published on WorkSafe's website.

Consultation

WorkSafe consulted on the proposed Seamless Steel Cylinders SWI with its social partners (BusinessNZ and the Council of Trade Unions), selected key stakeholders in the industrial gas and cylinder testing industries, and stakeholders who are subscribed to WorkSafe's hazardous substances and consultations notifications databases. A link to the consultation was shared on WorkSafe's LinkedIn social media channel. A public notice with details about the proposed SWI was also published on our website.

WorkSafe received four submissions on the Seamless Steel Cylinders SWI proposal from industry.

No changes were made to the Seamless Steel Cylinders SWI following consultation.

Summary of submissions

SUBMISSION	WORKSAFE RESPONSE
Unanimous approval of the proposed changes in the SWI.	WorkSafe noted this support.
There is no issue with excluding cylinders manufactured before 1930 from the SWI.	WorkSafe noted this support.

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PO Box 165, Wellington 6140, New Zealand

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